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ANDERSEN CORPORATION

400 SERIES TILT WASH DOUBLE HUNG WINDOW

(NON-HVHZ)(IMPACT)

INSTALLATION NOTES:

1. ONE (1) INSTALLATION ANCHOR CLIP IS REQUIRED AT EACH ANCHOR LOCATION SHOWN, UNLESS OTHERWISE STATED.
2. THE NUMBER OF INSTALLATION ANCHORS DEPICTED IS THE MINIMUM NUMBER OF ANCHORS TO BE USED FOR PRODUCT INSTALLATION.
3. INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF ±1/2 INCH OF THE DEPICTED LOCATION IN THE ANCHOR LAYOUT DETAIL (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
4. SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM(S). MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4 INCH. SHIM WHERE SPACE OF 1/16 INCH OR GREATER OCCURS. SHIM(S) SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER.
5. FOR INSTALLATION THROUGH 1X BUCK TO CONCRETE/MASONRY, OR DIRECTLY INTO CONCRETE/MASONRY, USE ONE (1) 3/16 INCH ITW TAPCON PER INSTALLATION CLIP OF SUFFICIENT LENGTH TO ACHIEVE 1 1/4 INCH MINIMUM EMBEDMENT.
6. FOR INSTALLATION INTO 2X BUCK USE TWO (2) #8 WOOD SCREWS OR ONE (1) #10 WOOD SCREW PER INSTALLATION CLIP OF SUFFICIENT LENGTH TO ACHIEVE 1 1/2 INCH MINIMUM EMBEDMENT INTO WOOD SUBSTRATE.
7. FOR INSTALLATION THROUGH METAL STUD USE TWO (2) #10 SELF-TAPPING SCREWS PER INSTALLATION CLIP OF SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM PENETRATION BEYOND METAL FRAME SUBSTRATE.
8. MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, AND SIDING.
9. INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING.
10. FOR HOLLOW BLOCK AND GROUT FILLED BLOCK, DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS. EDGE DISTANCE IS MEASURED FROM FREE EDGE OF BLOCK OR EDGE OF MORTAR JOINT INTO FACE SHELL OF BLOCK.
11. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER.
12. INSTALLATION ANCHOR CAPACITIES FOR PRODUCTS HEREIN ARE BASED ON SUBSTRATE MATERIALS WITH THE FOLLOWING PROPERTIES:

A. WOOD - MINIMUM SPECIFIC GRAVITY OF 0.55.

B. CONCRETE -MINIMUM COMPRESSIVE STRENGTH OF 3000 PSI.

C. MASONRY - STRENGTH CONFORMANCE TO ASTM C-90

D. STEEL - MINIMUM YIELD STRENGTH OF 33 KSI. MINIMUM WALL THICKNESS OF 33 MILS.

E. ALUMINUM - MINIMUM WALL THICKNESS OF ⅛". 6063-T5 ALLOY OR BETTER.

GENERAL NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE CURRENT EDITION FLORIDA BUILDING CODE (FBC), **EXCLUDING** HVHZ AND HAS BEEN EVALUATED TO THE FOLLOWING:

AAMA/WDMA/CSA 101/I.S.2/A440-17

ASTM E1886-19

ASTM E1996-20
2. ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY, 2X AND METAL STUD FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
3. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
4. THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT.
5. APPROVED IMPACT PROTECTIVE SYSTEM **IS NOT REQUIRED** TO PROTECT THIS PRODUCT IN AREAS REQUIRING IMPACT RESISTANCE, IN WIND ZONE 3 OR LESS.
6. APPROVED IMPACT PROTECTIVE SYSTEM **IS REQUIRED** TO PROTECT THIS PRODUCT IN AREAS REQUIRING IMPACT RESISTANCE, IN WIND ZONE 4.
7. WINDOW FRAME MATERIAL: PONDEROSA PINE (MIN. S.G. = 0.40) OR EQUIVALENT.
8. GLASS MEETS THE REQUIREMENTS OF ASTM E1300 GLASS CHARTS. SEE SHEET 4 FOR GLAZING DETAILS.
9. DESIGNATIONS "X" AND "O" STAND FOR THE FOLLOWING:

X: OPERABLE PANEL

O: FIXED PANEL

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1	GENERAL & INSTALLATION NOTES
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4	HORIZONTAL SECTIONS & GLAZING DETAILS
5	COMPONENTS
6	COMPONENTS & BILL OF MATERIALS

DESIGN PRESSURE RATING		
GLAZE TYPE	DESIGN PRESSURE - ALL SIZES	MISSILE IMPACT RATING
1	+50.0 / -65.0 PSF	SMALL AND LARGE MISSILE IMPACT RATED
2		
3		

ANDERSEN

WINDOWS & DOORS

100 FOURTH AVE NORTH

BAYPORT, MN 55003-1096

PH: (651) 264-5150 FX: (651) 264-5485

400 SERIES TILT WASH

DOUBLE HUNG WINDOW

(NON-HVHZ)(IMPACT)

GENERAL AND INSTALLATIONS NOTES

PREPARED BY:

BUILDING DROPS, INC.

398 E. DANIA BEACH BLVD., STE. 338

DANIA BEACH, FL 33004

PH: (954) 399-8478

FAX: (954) 744-4738

WEB: www.buildingdrops.com

REMARKS

BY

DATE

5TH FBC CODE CHANGE

SM

4.14.15

6TH FBC CODE CHANGE

LS

6.16.17

7TH FBC CODE CHANGE

SR

3.19.20

8TH FBC CODE CHANGE

OL

6.01.23

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Digitally signed by Hermes F. Norero, P.E.

Reason: I am approving this document

Date: 2023.10.16 13:07:17 -0400

HERMES F. NORERO

LICENSE

No. 73778

STATE OF

FLORIDA

PROFESSIONAL ENGINEER

HERMES F. NORERO, P.E.

BUILDING DROPS, INC.

398 E. DANIA BEACH BLVD. # 338

DANIA BEACH, FL 33004

FBPE CERT. OF AUTHORIZATION No. 29578

FL #:

FL15752

DATE:

12.14.07

DWG. BY:

BD

CHK. BY:

DB

SCALE:

NTS

DWG. #:

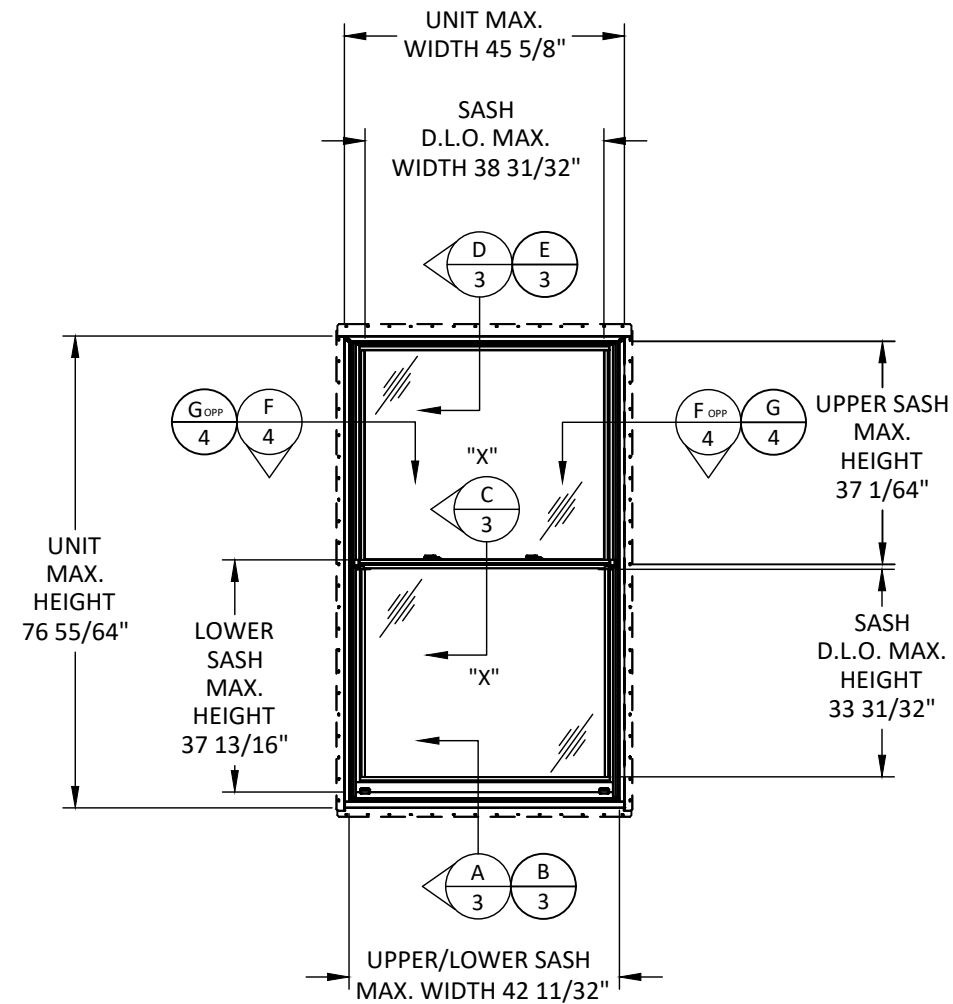
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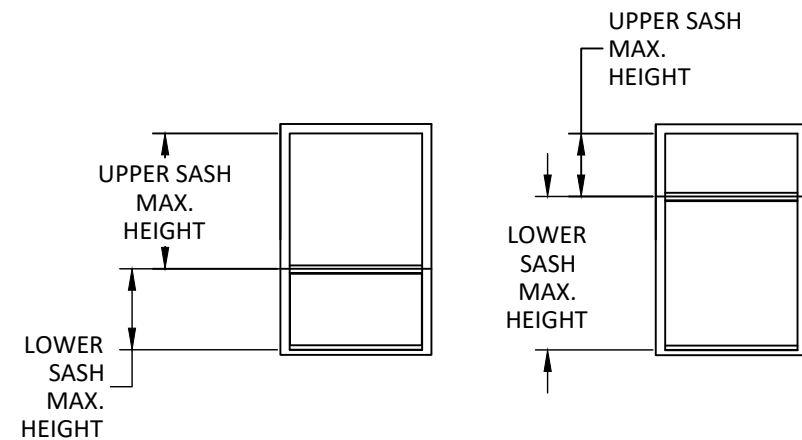
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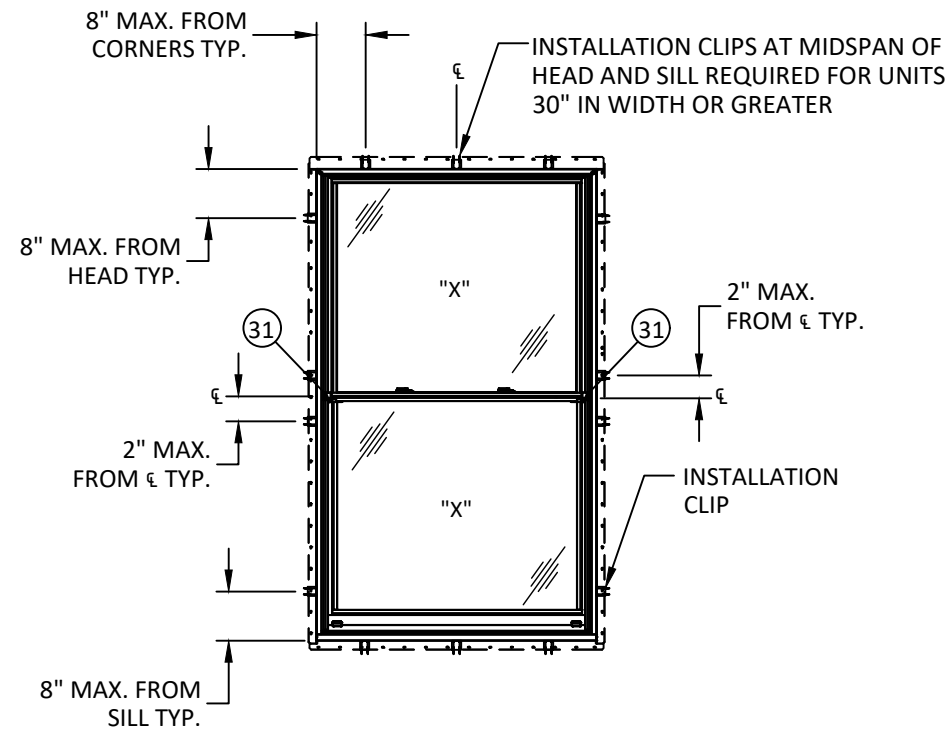


ELEVATION



NOTE: COTTAGE & REVERSE COTTAGE DOUBLE HUNG WINDOWS APPROVED SUCH THAT MAXIMUM SASH HEIGHTS DO NOT EXCEED 38".

NOTE: ONE (1) #8 X 3" SCREW WHEN INTO WOOD OR METAL STUD OR ONE (1) 3/16" ITW TAPCON WHEN INTO CONCRETE/MASONRY THROUGH ITEM #31



ANCHOR LAYOUT
INSTALLATION CLIP

ANCHOR SCHEDULE					
QTY PER CLIP	SUBSTRATE	ANCHOR TYPE	MIN. EMBEDMENT (in.)	MIN. EDGE DISTANCE (in.)	MIN. O.C. DISTANCE (in.)
1	WOOD	#10 WOOD ANCHOR	1.50	0.75	N/A
2	WOOD	#8 WOOD ANCHOR	1.50	0.75	N/A
1	CONCRETE / MASONRY	3/16" ITW TAPCON	1.25	2.50	3.00
2	METAL STUD	#10 SELF-TAPPING SCREW	3 THREADS	0.50	N/A



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TITLE: 400 SERIES TILT WASH DOUBLE HUNG WINDOW (NON-HVHZ)/(IMPACT) ELEVATION AND ANCHOR LAYOUT

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BUILDING DROPS logo

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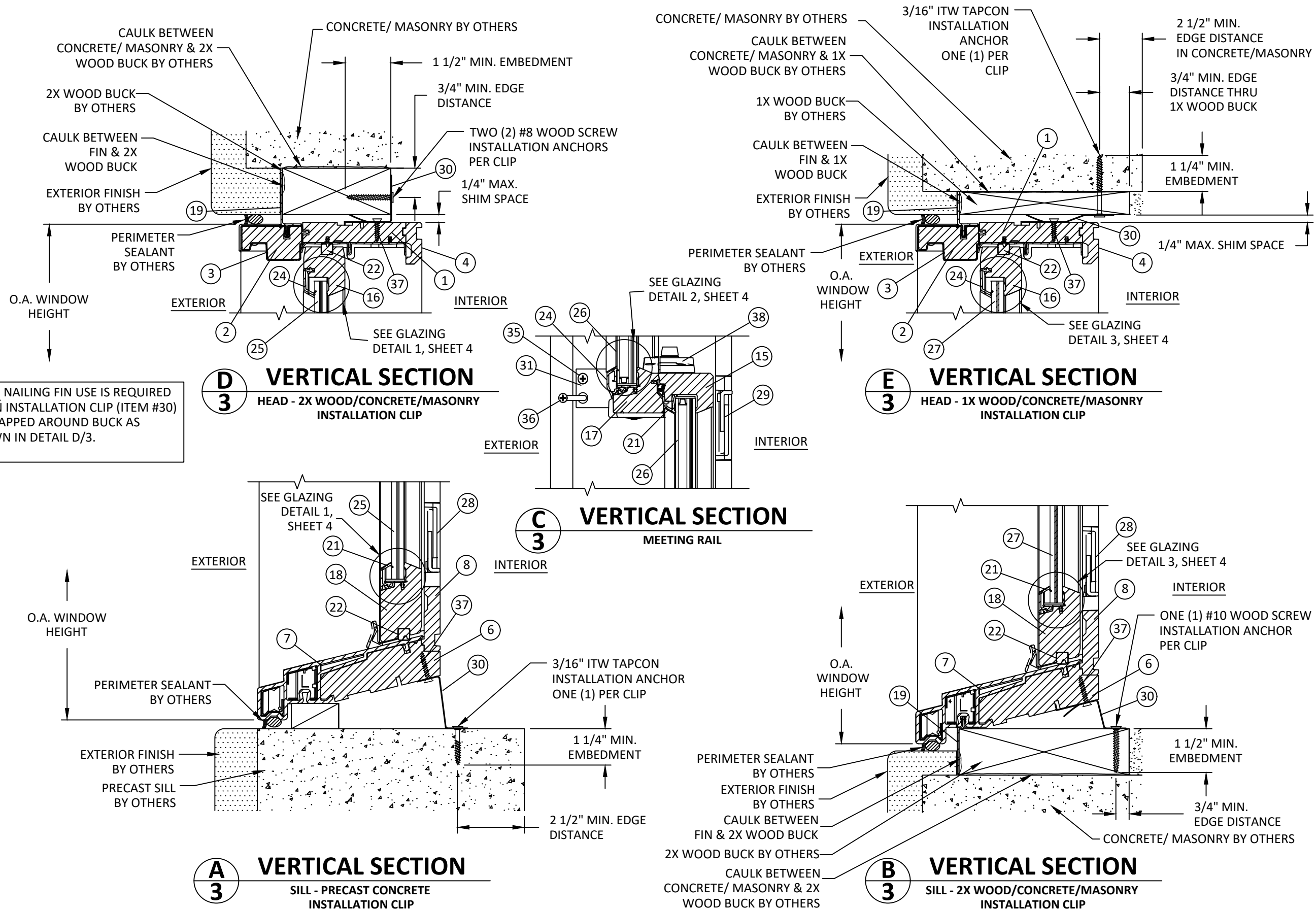
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SCALE: NTS

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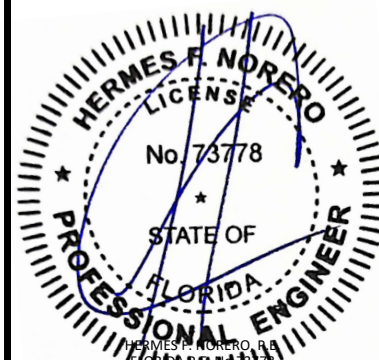
VERTICAL SECTIONS

PREPARED BY:
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DANIA BEACH, FL 33004
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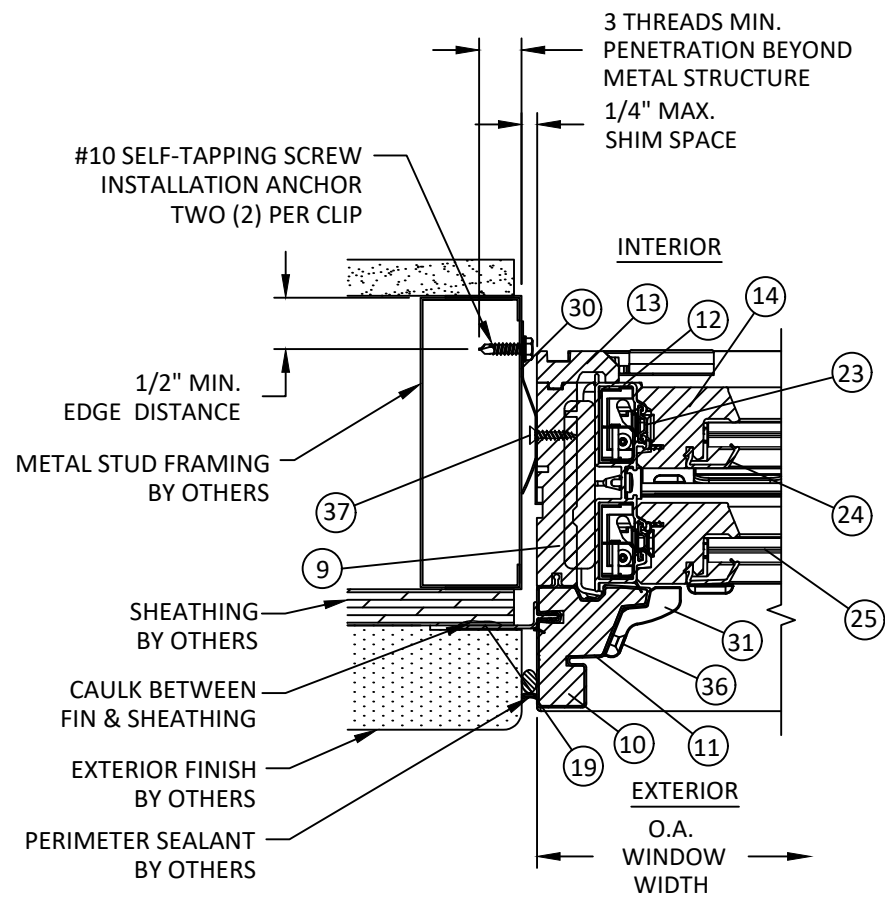
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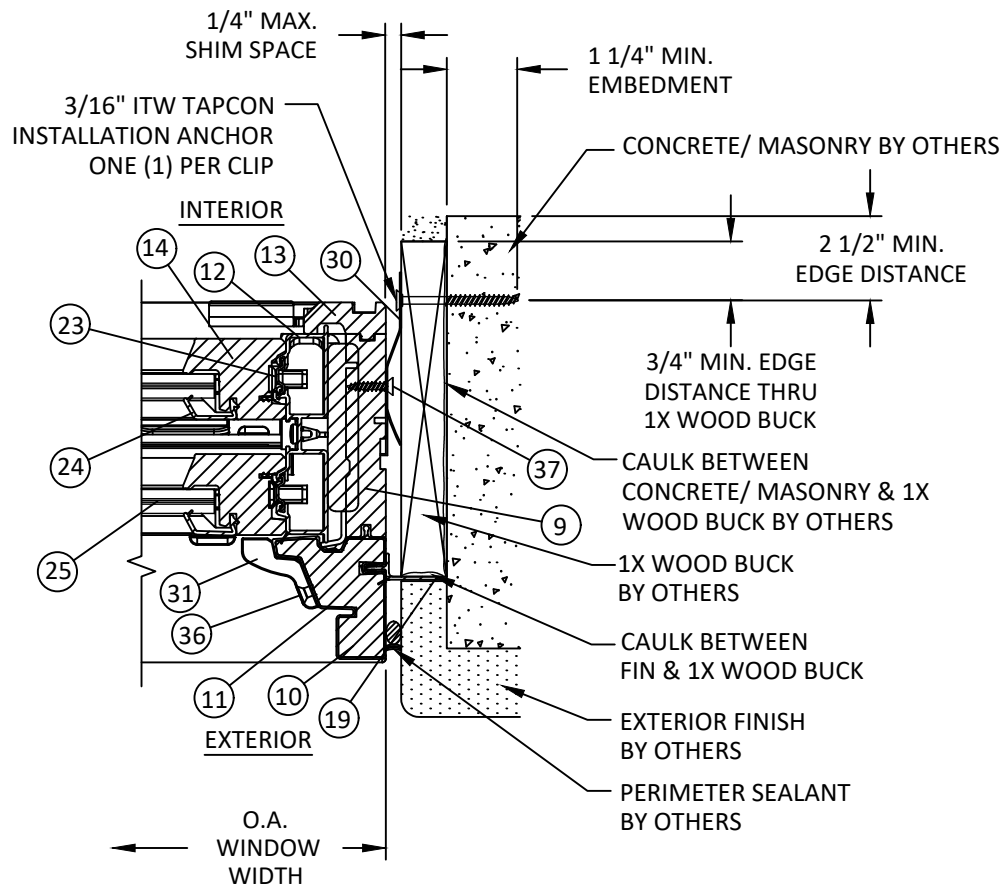
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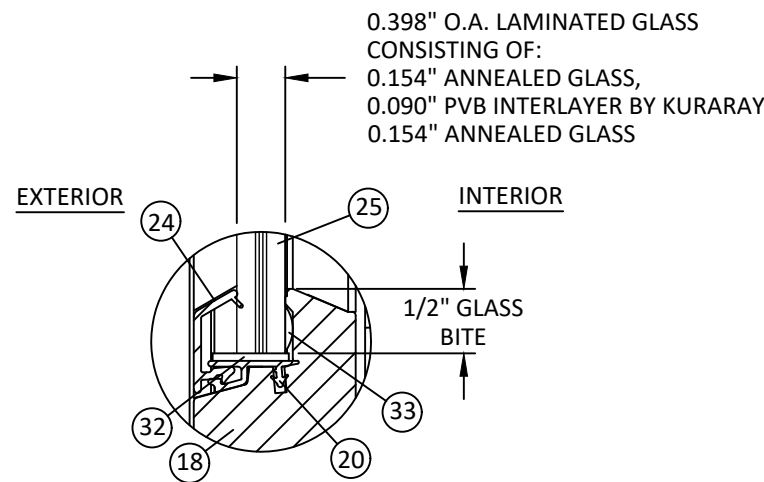
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4 **HORIZONTAL SECTION**
JAMB - STEEL STUD FRAME
INSTALLATION CLIP



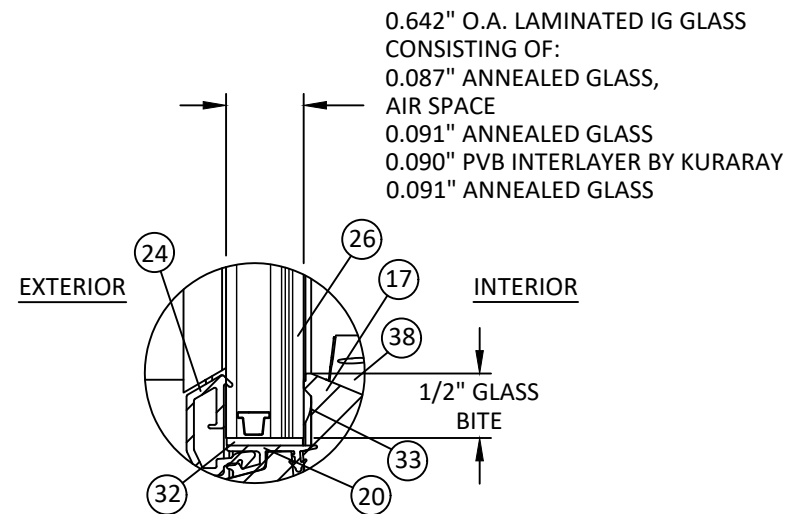
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4 **HORIZONTAL SECTION**
JAMB - 1X WOOD/CONCRETE/MASONRY
INSTALLATION CLIP

GLAZING NOTES:

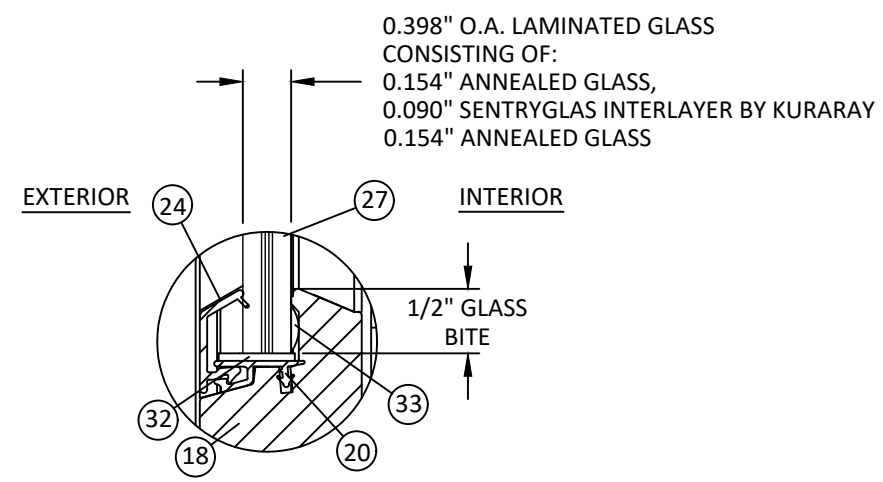
1. GLAZING COMPLIES WITH ASTM E1300 GLASS CHARTS.
2. GLAZING SHALL COMPLY WITH FBC SAFETY REQUIREMENTS AND SHALL BE REVIEWED ON A SITE SPECIFIC BASIS.
3. SETTING BLOCK DUROMETER HARDNESS OF 70-90 (SHORE A) AS REFERENCED IN CHAPTER 24.
4. SETTING BLOCKS TO BE LOCATED AT 1/4 SPAN LENGTH FOR GLASS WIDER THAN 36" AS PER CHAPTER 24.
5. D.L.O. MAY NOT EXCEED MAX DIMENSIONS SHOWN ON ELEVATIONS.



GLAZING DETAIL 1



GLAZING DETAIL 2



GLAZING DETAIL 3



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HORIZONTAL SECTIONS AND
GLAZING DETAILS

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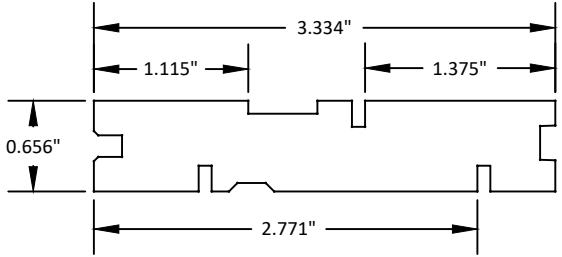
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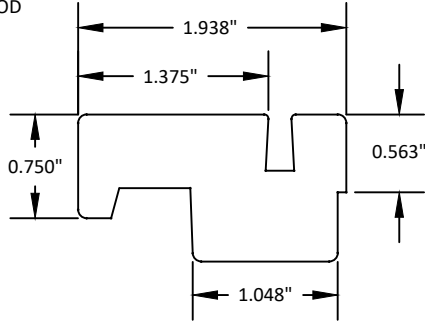
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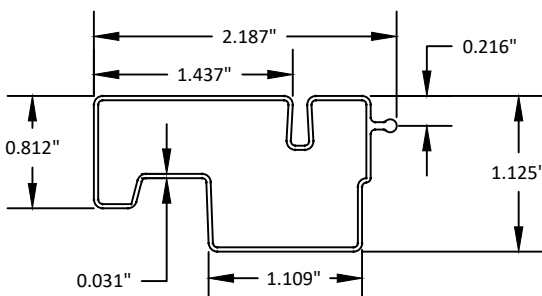
① FRAME HEAD WOOD



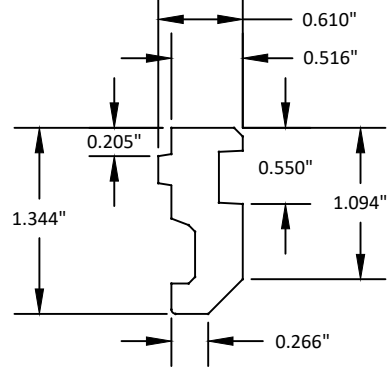
② HEAD OUTER FRAME WOOD



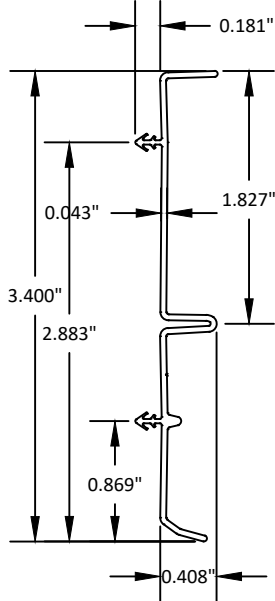
③ HEAD OUTER FRAME COVER
PVC - 0.031" TYP WALL THICKNESS



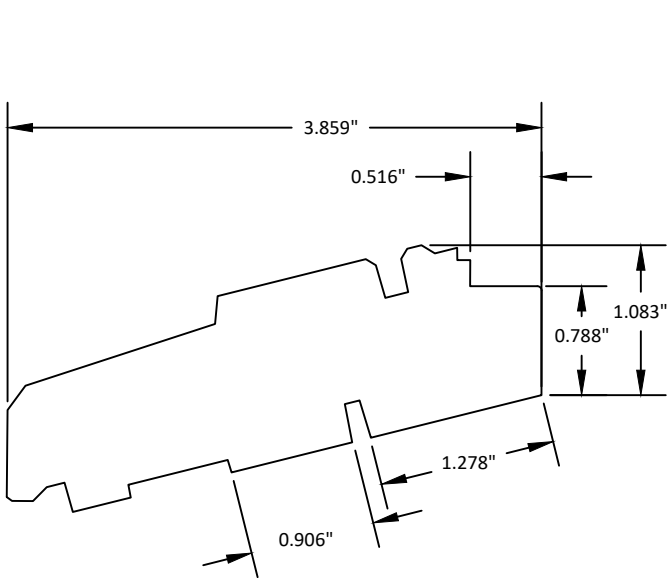
④ INTERIOR STOP HEAD WOOD



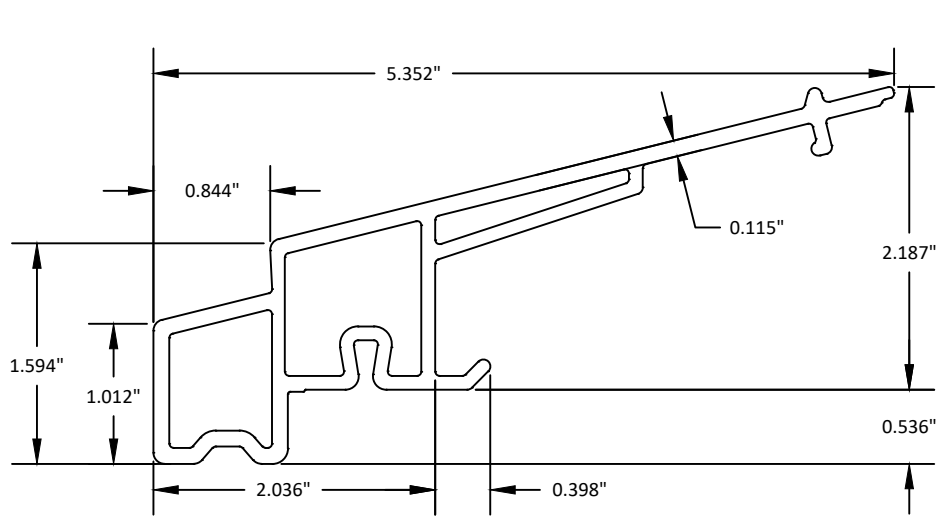
⑤ HEAD LINER
PVC - 0.043" TYP WALL THICKNESS



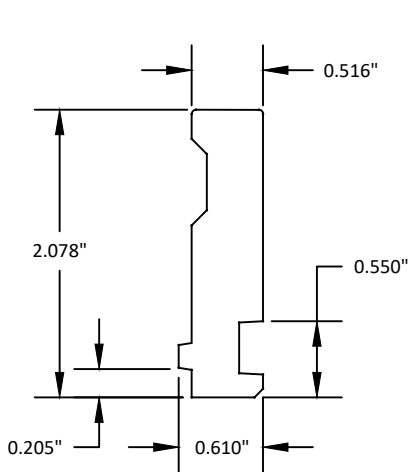
⑥ FRAME SILL WOOD



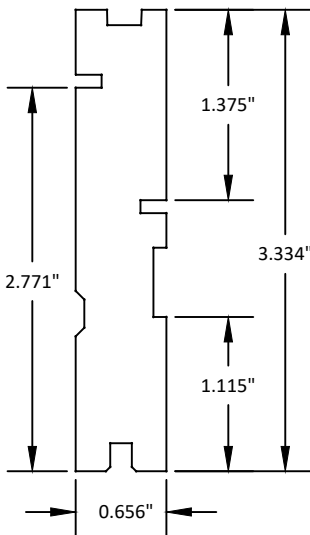
⑦ SILL COVER
0.115" TYP WALL THICKNESS



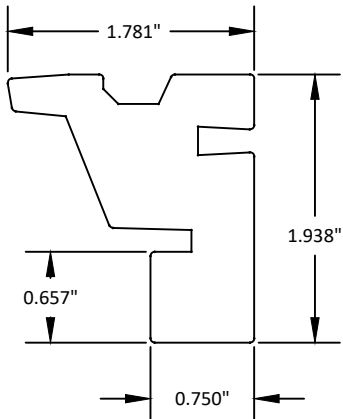
⑧ INTERIOR STOP SILL WOOD



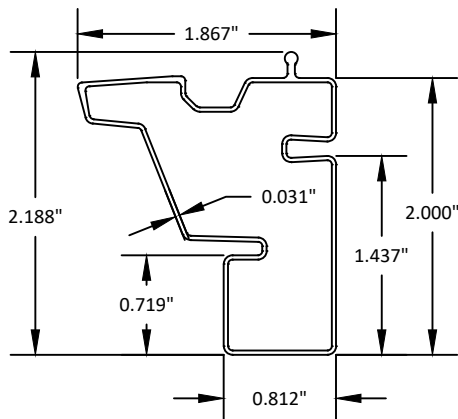
⑨ FRAME JAMB WOOD



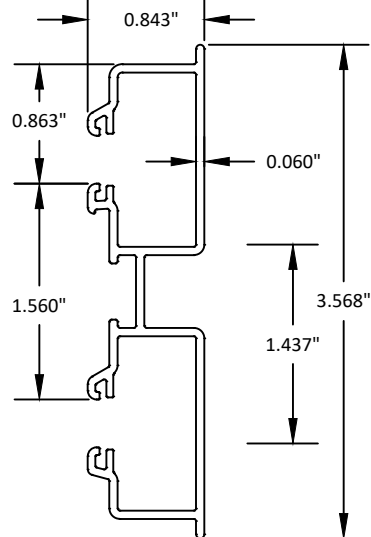
⑩ JAMB OUTER FRAME WOOD



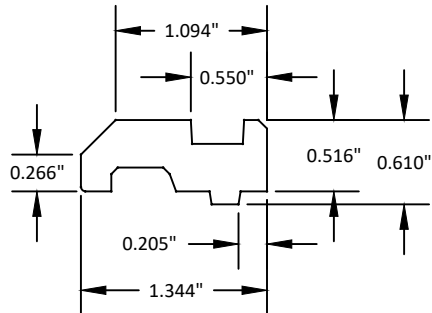
⑪ JAMB OUTER FRAME COVER
PVC - 0.031" TYP. WALL THICKNESS



⑫ JAMB LINER
PVC - 0.060" TYP. WALL THICKNESS



⑬ INTERIOR STOP JAMB WOOD



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COMPONENTS

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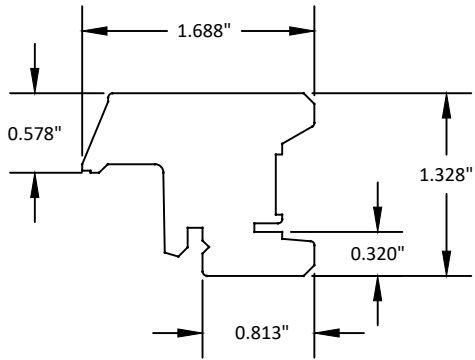
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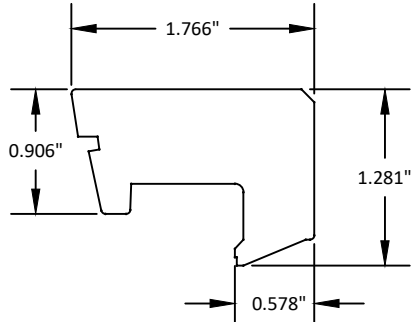
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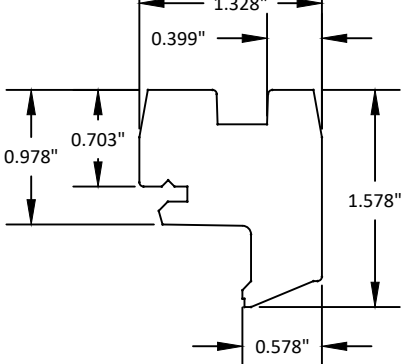
14 SASH FRAME JAMB
WOOD



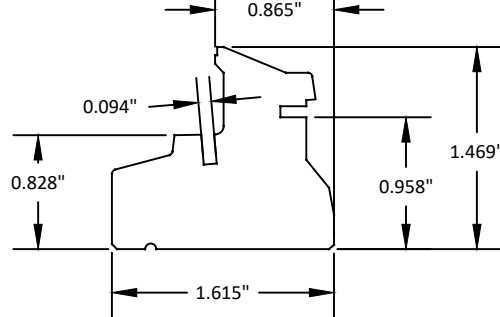
15 LOWER SASH FRAME HEAD
WOOD



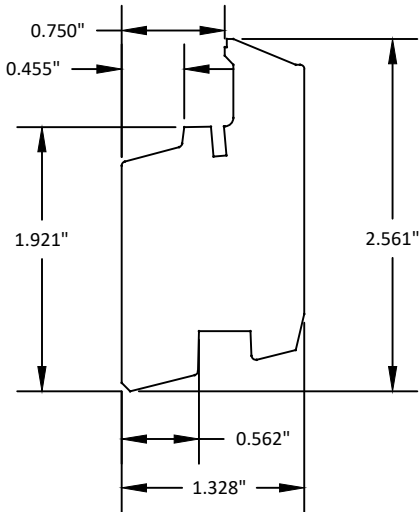
16 UPPER SASH FRAME HEAD
WOOD



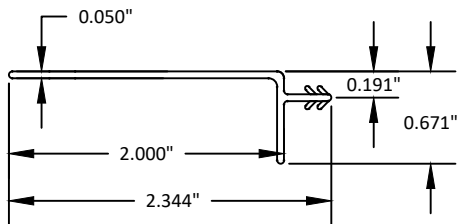
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WOOD



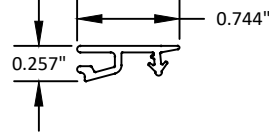
18 LOWER SASH FRAME SILL
WOOD



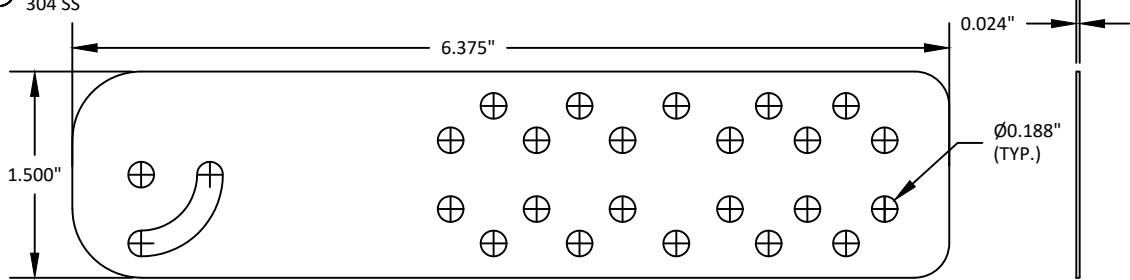
19 NAILING FIN
PVC - 0.050" TYP. WALL THICKNESS



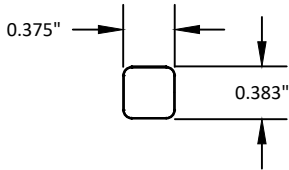
20 SASH SILL LINER
PVC



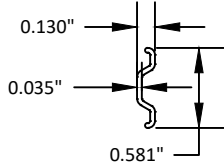
30 INSTALLATION CLIP
304 SS



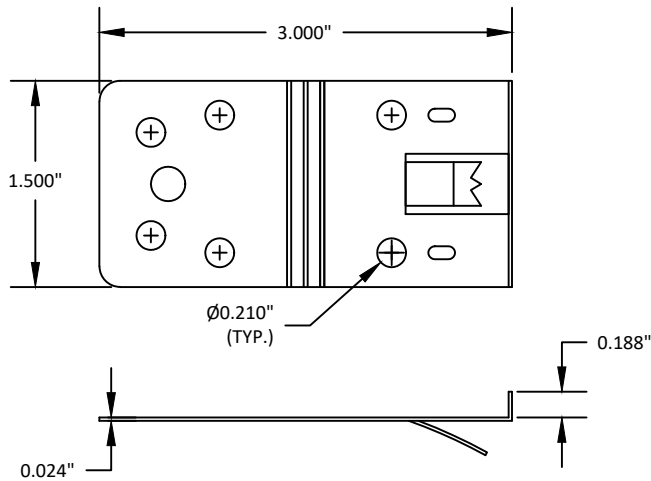
22 SASH RAIL INSERT



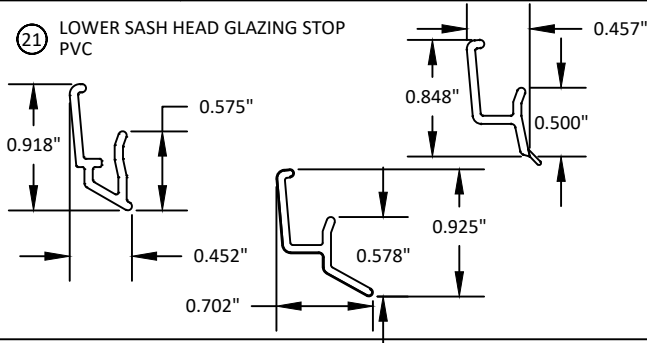
23 JAMB GROOVE LINER
PVC - 0.035" TYP WALL THICKNESS



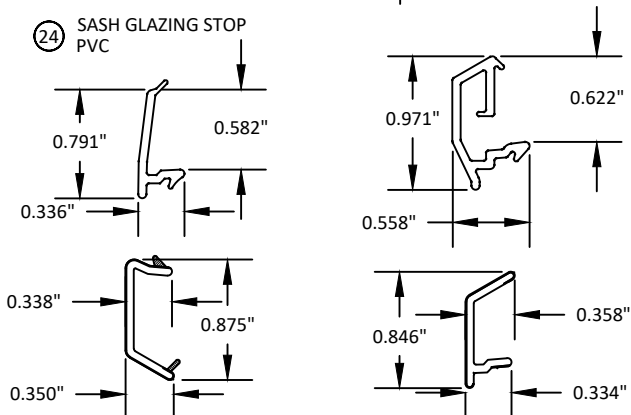
30 INSTALLATION CLIP
304 SS



21 LOWER SASH HEAD GLAZING STOP
PVC



24 SASH GLAZING STOP
PVC



NOTE: ALL WOOD TO BE
PONDEROSA PINE OR EQUAL

BILL OF MATERIALS				
NO	PART NUMBER	DESCRIPTION	MATERIAL	MANUFACTURER
1		FRAME HEAD	WOOD	ANDERSEN
2		HEAD OUTER FRAME	WOOD	ANDERSEN
3		HEAD OUTER FRAME COVER	PVC	ANDERSEN
4		INTERIOR STOP HEAD	WOOD	ANDERSEN
5		HEAD LINER	PVC	ANDERSEN
6		FRAME SILL	WOOD	ANDERSEN
7		SILL COVER	PVC	ANDERSEN
8		INTERIOR STOP SILL	WOOD	ANDERSEN
9		FRAME JAMB	WOOD	ANDERSEN
10		JAMB OUTER FRAME	WOOD	ANDERSEN
11		JAMB OUTER FRAME COVER	PVC	ANDERSEN
12		JAMB LINER	PVC	ANDERSEN
13		INTERIOR STOP JAMB	WOOD	ANDERSEN
14		SASH FRAME JAMB	WOOD	ANDERSEN
15		LOWER SASH FRAME HEAD	WOOD	ANDERSEN
16		UPPER SASH FRAME HEAD	WOOD	ANDERSEN
17		UPPER SASH FRAME SILL	WOOD	ANDERSEN
18		LOWER SASH FRAME SILL	WOOD	ANDERSEN
19		NAILING FIN	PVC	ANDERSEN
20		SASH SILL LINER	PVC	ANDERSEN
21		LOWER SASH HEAD GLAZING STOP	PVC	ANDERSEN
22		SASH RAIL INSERT		
23		JAMB GROOVE LINER	PVC	ANDERSEN
24		SASH GLAZING STOP	PVC	ANDERSEN
25		0.398" O.A. LAMINATED GLASS CONSISTING OF: 0.154" ANNEALED GLASS, 0.090" PVB INTERLAYER, 0.154" ANNEALED GLASS		
26		0.642" O.A. LAMINATED IG GLASS CONSISTING OF: 0.087" ANNEALED GLASS, AIR SPACE 0.091 ANNEALED GLASS 0.090" PVB INTERLAYER, 0.091" ANNEALED GLASS		
27		0.398" O.A. LAMINATED GLASS CONSISTING OF: 0.154" ANNEALED GLASS, 0.090" SGP INTERLAYER, 0.154" ANNEALED GLASS		
28		WIND LOAD BRACKET, LH	STEEL	ANDERSEN
29		WIND LOAD BRACKET, RH	STEEL	ANDERSEN
30		INSTALLATION CLIP	304 SS	ANDERSEN
31		OFM BRACKET	ZINC ALLOY	
32		SETTING BLOCK		
33		GE SGS 7700	SILICONE	GE
34		WEATHER STRIPPING	POLYPROPELENE	
35		#8-15 X 1-1/4" PAN HEAD SCREW	STEEL	
36		#8-15 X 3" PAN HEAD SCREW	STEEL	
37		#8-15 X 1" FLAT HEAD SCREW	STEEL	
38		SASH LOCK ASSEMBLY	ZINC ALLOY	



100 FOURTH AVE NORTH
BAYPORT, MN 55003-1096
PH: (651) 264-5150 FX: (651) 264-5485

TITLE: 400 SERIES TILT WASH
DOUBLE HUNG WINDOW
(NON-HVHZ)/(IMPACT)

COMPONENTS AND BILL OF MATERIALS

PREPARED BY:

BUILDING DROPS, INC.
398 E. DANIA BEACH BLVD., STE. 338
DANIA BEACH, FL 33004
PH: (954)399-8478
FAX: (954)744-4738
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REMARKS	BY	DATE
5TH FBC CODE CHANGE	SM	4.14.15
6TH FBC CODE CHANGE	LS	6.16.17
7TH FBC CODE CHANGE	SR	3.19.20
8TH FBC CODE CHANGE	OL	6.01.23

THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC
AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC
SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE
FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED
ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC
DOCUMENTS FOR USE WITH THIS DOCUMENT.



FL #:	FL15752
DATE:	12.14.07
DWG. BY:	BD
CHK. BY:	DB
SCALE:	NTS
DWG. #:	AWD002
SHEET:	6